

**B. Management of Migration (MM) Alternatives**

1. Overall Protection of Human Health and the Environment

Management of Migration alternatives MM-1 and MM-2 (no action and limited action, respectively) do not provide adequate protection of human health and the environment since no remedial action or only institutional controls are incorporated into these two alternatives. These alternatives do not provide for cleanup of contaminated groundwater to protect public health and wildlife, and does not protect off-site groundwater and surface waters. Institutional controls alone are not sufficient to protect human health and the environment. The MM-1 alternative was included in the Final Draft FS and in this assessment principally to serve as a basis for comparison with the other MM alternatives considered.

Since the remaining MM alternatives incorporate similar, yet different variations of a groundwater extraction and treatment system, all of these alternatives would eventually provide for the overall protection of human health and the environment. At a minimum, these remaining four MM alternatives (MM-3 through MM-6) would provide for the isolation (control) of the groundwater contamination at the Site.

2. Compliance with Applicable or Relevant and Appropriate Requirements (ARARs)

Management of Migration alternatives MM-1 and MM-2 will not comply with the ARARs established for the Site, since concentrations of contaminants in groundwater will continue to exceed MCLs and non-zero MCLGs if no remedial action is undertaken.

Based on the information provided in the Final Draft RI and FS, alternatives MM-3 through MM-6 would comply with MCLs and non-zero MCLGs, which are ARARs for the groundwater cleanup. Compliance with ARARs is made more certain through: (i) the use of vacuum-enhanced extraction in conjunction with traditional groundwater pumping methods (MM-4 and MM-6), supplemented by (ii) implementation of a SC alternative which employs treatment to reduce the toxicity, mobility and volume of contaminants (SC-5, SC-6 and SC-7). Vacuum-enhanced extraction also allows for the removal of

soil contaminants that exist in areas which may not otherwise undergo excavation, and thus ARARs would likely be achieved more rapidly.

Alternatives MM-3 and MM-4 involve discharge of treated groundwater to Quiggle Brook. Both alternatives employ the UV/oxidation treatment method, which will attain water quality standards, including Federal Ambient Water Quality Criteria. Alternatives MM-5 and MM-6, which involve reinjection of treated groundwater into the aquifer, comply with federal and state ARARs, which require attainment of drinking water standards in the reinjected groundwater.

### 3. Long-Term Effectiveness and Permanence

Alternatives MM-1 and MM-2 would not provide any degree of long-term effectiveness or permanence since the groundwater contamination on the Site would continue without any form of treatment or containment. The potential for institutional controls to reliably restrict the exposure to the principal threat (risk) at and surrounding the Site (i.e. the groundwater contamination) over the long-term would require careful coordination with the community, local and state officials, and EPA.

Since alternatives MM-3 through MM-6 utilize an identical method for treating the extracted groundwater, the long-term effectiveness and permanence afforded by these alternatives are relatively similar with respect to such treatment. However, alternatives MM-4 and MM-6, which incorporate vacuum-enhanced extraction and conventional groundwater pumping, would provide a greater degree of long-term certainty relative to overall protectiveness and compliance with ARARs. This is principally due to the additional removal of contaminants from soils through the use of vacuum-enhanced extraction, which would not be achieved through the use of conventional groundwater pumping alone as provided in alternatives MM-3 and MM-5.

### 4. Reduction of Toxicity, Mobility or Volume Through Treatment

Management of migration alternatives MM-1 and MM-2 do not provide any reduction of the toxicity, mobility or volume of the groundwater contamination which exists at the Site since treatment is not employed as a part of these alternatives.

In contrast, MM-4 and MM-6, which employ treatment of the principal threat posed by the Site (i.e the groundwater contamination), will permanently and significantly reduce the toxicity, mobility and volume of the hazardous substances at the UCC Site. MM-3 and MM-5 also employ treatment that will reduce toxicity and volume, but reinjection could cause groundwater mounding in the till zone, which may force contaminants deeper into the bedrock or into previously uncontaminated areas.

#### 5. Short-Term Effectiveness

While MM-1 and MM-2 pose the least impacts to the surrounding community and those limited workers required to implement these alternatives over the short-term, these alternatives do not provide overall protection or comply with ARARs, as discussed herein, and they are thus eliminated from further consideration.

Alternatives MM-3 through MM-6 would each involve similar degrees of short-term risks and potential community and worker impacts during implementation of the groundwater extraction wells and treatment system. In addition, mitigative measures (such as continuous monitoring of them systems) would assure that these impacts would be minimal. However, based on the information provided in the Final Draft FS, EPA believes that the time to achieve overall protection and compliance with ARARs is more certain with the implementation of alternatives MM-4 and MM-6, which incorporate vacuum extraction of previously saturated soils within the area of the groundwater extraction well proper. EPA is also aware that the fractured bedrock conditions at the Site may pose inherent difficulties that may affect achieving the groundwater cleanup levels within the time frames estimated in the Final Draft FS. Therefore, these estimated time frames may change upon completion of a thorough review of the performance of the groundwater extraction and treatment system throughout design, construction, and operation and maintenance.

For all the MM alternatives involving groundwater extraction, the public has raised concerns that the capacity of nearby drinking water wells will be reduced. However, these potential impacts are overshadowed by the risk that reinjection of treated groundwater (under MM-5 and MM-6)

could result in mounding of groundwater and possible contamination of previously unaffected areas surrounding the Site.

#### 6. Implementability

All MM alternatives are considered to be administratively and technically feasible, with respect to all construction, operation, and availability of services required. However, technical concerns with alternatives MM-5 and MM-6 which incorporate reinjection of treated water versus direct discharge into Quiggle Brook have been raised. These technical difficulties involve the spacial limitations for installing these reinjection wells and the long-term maintenance problems which will likely occur due to clogging of the wells themselves.

#### 7. Cost

As provided in the attached Table 12 and in Appendix D of the Final Draft FS, the capital, annual operation and maintenance and net present worth costs for all management of migration alternatives (excluding MM-1 and MM-2) vary slightly, primarily due to the time frame estimated for achieving remediation of the groundwater contamination. In particular, alternatives MM-3 through MM-6, which all incorporate groundwater extraction but differ in the mechanics of such extraction and reinjection/discharge of the treated water, have a range of present worth costs of from approximately \$4.2 to \$6.8 million (depending on the estimated remediation time frame, i.e. 12 years to 100 years, respectively).

#### 8. State Acceptance

The State of Maine, Department of Environmental Protection (MDEP) is in favor of MM-4 for the management of migration alternative. This alternative, the State believes, is the alternative that is most likely to restore the aquifer to drinking water quality.

#### 9. Community Acceptance

In general, the comments received during the public comment period (both orally and in writing) and the discussions held at the public informational/hearings suggested that the

\*\*\*\*\*  
 UNION CHEMICAL COMPANY, INC. RECORD OF DECISION SUMMARY  
 SOUTH HOPE, MAINE December 27, 1990  
 \*\*\*\*\*

community favored (with reservations) the management of migration remedy identified in the Proposed Plan, but did not offer any other comments/recommendations or otherwise with regards to the other MM alternatives. Comments received during the public comment period are attached in document entitled "Responsiveness Summary" (Appendix A).

### C. Facilities (F) Management Alternatives

## 1. Overall Protection of Human Health and the Environment

Facilities management alternatives, F-1 and F-2 (no action and limited action, respectively) do not provide adequate protection of human health and the environment since no remedial action or only institutional controls are incorporated into these two alternatives. Specifically, F-1 and F-2 would not reduce ingestion or absorption of the dioxin and other contaminants in the incinerator equipment, or prevent inhalation of asbestos within the Still Building. In addition, F-1 and F-2, which do not include removal of the facilities, would prevent the effective treatment of contaminated soils through implementation of SC-5 or SC-7. The F-1 alternative was included in the Final Draft FS and in this assessment principally to serve as a basis for comparison with the other facilities alternatives considered, and are thus eliminated from further consideration.

Since the remaining facilities alternatives incorporate some degree of either decontamination, and/or demolition and disposal, all of these alternatives would eventually provide for the overall protection of human health and the environment by eliminating, reducing, or controlling (over the long-term) potential exposures to the hazardous materials on and/or within these facilities.

## 2. Compliance with Applicable or Relevant and Appropriate Requirements (ARARs)

Facilities alternatives F-1 and F-2 would not allow for compliance with the ARARs established for the Site, particularly, RCRA closure and post closure requirements and federal and state asbestos requirements. Furthermore, these two alternatives would significantly prohibit the effective implementation of a source control and/or management of migration remedy which would be required to eliminate the

continuing source of and the groundwater exceedances of ARARs established for the Site.

The facilities alternatives F-3 and F-4 would comply with ARARs through careful planning and control of the decontamination component of these alternatives. In addition, the requirements for disposal of RCRA hazardous wastes found in these facilities would comply with the RCRA ARARs established for the Site. Alternative F-5 would not result in ARARs compliance since the RCRA hazardous waste would not be treated prior to off-site disposal. (For this reason, this alternative should have been eliminated from the detailed analysis.)

### 3. Long-Term Effectiveness and Permanence

Alternative F-1 would not provide any degree of long-term effectiveness or permanence since the hazardous materials within the facilities would remain, and the risks estimated from exposures to these materials would not be reduced. Alternative F-2 would provide a slightly greater degree of long-term effectiveness, but the potential for institutional controls to restrict reliably the exposure to these facilities would require careful coordination with the community, local and state officials, and EPA.

Alternatives F-3 through F-5 would provide a similar degree of long-term effectiveness and permanence since no residual waste which would pose a risk to the public health, welfare or the environment would remain within the facilities. However, alternative F-3 would have a direct influence on the available source control remedy which could be undertaken at the Site, since the facilities would remain following decontamination. On the other hand, alternatives F-4 and F-5 would remove all facilities following decontamination and removal of the hazardous wastes contained within these facilities, thereby facilitating the excavation of contaminated soils, which will result in a overall remedy that is more effective in the long term.

### 4. Reduction of Toxicity, Mobility or Volume Through Treatment

Alternatives F-1 and F-2 do not provide any reduction of the toxicity, mobility or volume of the contamination which exists within the facilities since no treatment would be

employed.

Alternatives F-3 through F-4, which employ treatment of the hazardous materials within the facilities prior to disposal and decontamination of these facilities, would permanently and significantly reduce the toxicity, mobility and volume of the hazardous substances at the UCC Site. Alternative F-5 will not reduce the toxicity, mobility or volume through treatment of the contamination contained in the facilities.

#### 5. Short-Term Effectiveness

Alternatives F-1 and F-2 pose the least short-term impacts to the surrounding community and those limited workers required to implement these alternatives.

The short-term impacts of the remaining facilities alternatives principally result from the additional truck traffic which would be required to remove the hazardous wastes within the facilities off the Site. Additionally, alternatives F-4 and F-5 would result in further impacts to workers, the community and the environment due to the demolition activities that would occur. However, the protective measures employed with these alternatives and the air monitoring that would occur should ensure that these impacts are minimized and/or mitigated. Furthermore, the impacts from the demolition activities described in F-5 would likely be greater than those resulting from F-4 since no decontamination would occur on the facilities prior to demolition.

#### 6. Implementability

All facilities alternatives are considered to be administratively and technically feasible, with respect to all construction, operation, and availability of services required. However, as previously noted herein, the implementation of those facilities alternatives which do not involve demolition of the facilities (i.e. F-1 through F-3) prevent the selection of an effective source control remedy involving excavation.

#### 7. Cost

As provided in the attached Table 12 and in Appendix D of the Final Draft FS, the capital, annual operation and

maintenance and net present worth costs for all the Facilities management alternatives (excluding F-1 and F-2) vary by less than one-order of magnitude. Specifically, these present worth costs range from approximately \$0.2 million for alternative F-3 to \$1.8 million for alternative F-5.

#### 8. State Acceptance

The State of Maine, Department of Environmental Protection (MDEP) concurs with the selection of F-4, as part of a comprehensive multi-phased approach to contamination at the Site.

#### 9. Community Acceptance

In general, the comments received during the public comment period (both orally and in writing) and the discussions held at the public informational/hearings suggested that the community favored (with reservations) the facilities management remedy identified in the Proposed Plan, but did not offer any other recommendations or otherwise with regards to the other facilities alternatives. Comments received during the public comment period are attached in document entitled "Responsiveness Summary" (Appendix A).

### **D. Off-Site Soils (OS) Alternatives**

#### 1. Overall Protection of Human Health and the Environment

Neither of the two OS alternatives, OS-1 and OS-2 (no action and limited action, respectively) involve active remedial measures such as capping or excavation and treatment. However, OS-2 provides a greater degree of overall protection, because it will be used to further evaluate and verify the previous results which indicate that there is not a significant threat associated with airborne contamination from past operations of the UCC incinerator.

#### 2. Compliance with Applicable or Relevant and Appropriate Requirements (ARARs)

Since these two alternatives do not result in significant remedial actions, few ARARs exist from which to determine compliance. However, under OS-2, compliance with ARARs will occur for the protection of workers performing the



additional sampling and analysis required by this alternative.

### 3. Long-Term Effectiveness and Permanence

OS-2 would provide additional long-term permanence in comparison to OS-1, if potential remedial actions were required based on the results obtained through implementation of this alternative.

### 4. Reduction of Toxicity, Mobility or Volume Through Treatment

Alternatives OS-1 and OS-2 do not provide any reduction of the toxicity, mobility or volume of hazardous substances since no treatment would be employed.

### 5. Short-Term Effectiveness

Alternatives F-1 and F-2 pose no short-term impacts to the surrounding community and environment, and those limited workers required to implement these alternatives.

### 6. Implementability

All OS alternatives are considered to be administratively and technically feasible, with respect to the availability of services required.

### 7. Cost

As provided in the attached Table 12 and in Appendix D of the Final Draft FS, the capital, annual operation and maintenance and net present worth costs for these two OS alternatives range from approximately \$0 to \$0.3 million.

### 8. State Acceptance

The State of Maine, Department of Environmental Protection (MDEP) believes strongly that OS-2 is necessary to protect public health or the environment and that it is an important component of a comprehensive remedy for this Site.

### 9. Community Acceptance

In general, the comments received during the public comment



## X. THE SELECTED REMEDY

The selected remedial action for the UCC Site is a comprehensive, multi-component approach for overall remediation of the contaminated on-site soils, groundwater and facilities, and a further evaluation of off-site soils surrounding the Site area. This comprehensive remedial approach is described in detail herein, following the discussions immediately below regarding cleanup levels. The cleanup levels discussed herein have been established to guide the remedial design and for use in measuring the success of the selected remedial action for the UCC Site.

### A. Cleanup Levels

Cleanup levels have been established for those contaminants of concern identified in the Baseline Risk Assessment, and those additional contaminants that were found to exceed site-specific ARARs or other criteria which were to-be-considered ("TBC")<sup>3</sup> at the Site.

Periodic assessments of the protection to human health and the environment afforded by remedial actions selected for the UCC Site will be made as the remedy is being implemented and at the completion of the remedial action. If it is determined that the completed remedial action is not or will not be protective of human health and the environment, further action shall be required. The determination of the protectiveness afforded by the remedial action will consider, at a minimum, the cancer risk range of  $10^{-4}$  to  $10^{-6}$ , as provided in the National Contingency Plan (NCP).

#### 1. Groundwater Cleanup Levels

The aquifers underlying and surrounding the UCC Site are current sources of drinking water to the local community and have been classified according to EPA's Ground-Water Protection Strategy as Class IIA and the State's groundwater classification scheme as GW-A.

---

<sup>3</sup> Under the NCP, standards which, although not ARARs, are to-be-considered ("TBC") may be used in determining what is protective at a site.



Table A.1 below summarizes the groundwater cleanup levels established for those carcinogenic contaminants identified at the UCC Site, with the exception of Arsenic. The cleanup level for Arsenic, which was identified as a contaminant of concern, will be set at the MCL of 50 ppb. Arsenic was not included in Table A.1 since the maximum concentration detected during the RI did not exceed the MCL. However, since Arsenic was a contaminant of concern, limited monitoring for arsenic will be included in the groundwater monitoring program to be undertaken during the remedial action. This will be conducted to verify that the arsenic MCL is not being exceeded.

**TABLE A.1**

**GROUNDWATER CLEANUP LEVELS FOR THE CARCINOGENIC  
 COMPOUNDS IDENTIFIED IN THE GROUNDWATER AT THE UCC SITE**

Carcinogenic Contaminants	Cleanup Level (ppb)	Basis for Cleanup Level	Level of Risk
Bis(2-ethylhexyl)phthalate	4	PMCL <sup>1</sup>	2x10 <sup>-6</sup>
Carbon Tetrachloride	5	MCL <sup>2</sup>	2x10 <sup>-5</sup>
Chloroform (as Total THM <sup>3</sup> )	100	MCL <sup>4</sup>	2x10 <sup>-5</sup>
1,1-dichloroethane	5	MEG	1x10 <sup>-5</sup>
1,2-dichloroethane	5	MCL <sup>2</sup> /MEG	1x10 <sup>-5</sup>
1,1-dichloroethene	7	MCLG-MCL <sup>2</sup> /MEG	1x10 <sup>-4</sup>
Methylene Chloride	5	PMCL <sup>1</sup>	1x10 <sup>-6</sup>
Tetrachloroethene	5	PMCL <sup>5</sup>	7x10 <sup>-6</sup>
Trichloroethene	5	MCL <sup>2</sup> /MEG	2x10 <sup>-6</sup>
Vinyl Chloride	2	MCL <sup>2</sup>	1x10 <sup>-4</sup>

**SUM 3x10<sup>-4</sup>**  
 (with Vinyl Chloride and  
 1,1-dichloroethene included in sum)

**SUM 9x10<sup>-5</sup>**  
 (without Vinyl Chloride and 1,1-  
 dichloroethene included in sum)

- 1 - 55 Fed. Reg. 30370, 371.
- 2 - 52 Fed. Reg. 25690, 691.
- 3 - THM, represents the word Trihalomethanes.
- 4 - 40 CFR 141, § 141.12.
- 5 - 54 Fed. Reg. 22062, 064.

Table A.2 below summarizes the groundwater cleanup levels established for those non-carcinogenic contaminants (as well as those carcinogenic contaminants which also exhibit non-carcinogenic effects) identified at the UCC Site, with the exception of Arsenic and Lead. The cleanup levels for Arsenic and lead, which were both identified as contaminants of concern, will be set at their respective MCLs of 50 ppb. Arsenic and lead were not included in Table A.2 since their maximum concentrations detected during the RI did not exceed their respective MCLs. However, limited monitoring for arsenic and lead will be included in the groundwater monitoring program to be undertaken during the remedial action. This will be conducted to verify that the arsenic and lead MCLs are not being exceeded.

**TABLE A.2**

**GROUNDWATER CLEANUP LEVELS FOR THE NON-CARCINOGENIC  
 COMPOUNDS IDENTIFIED IN THE GROUNDWATER AT THE UCC SITE**

Non-Carcinogenic Contaminants	Cleanup Level (ppb)	Basis for Cleanup Level	Target Endpoint of Toxicity	Hazard Quotient
Bis(2-ethylhexyl)phthalate	4	PMCL <sup>1</sup>	Liver	.006
Carbon Tetrachloride	5	MCL <sup>2</sup>	Liver	.20
Chloroform (as Total THM)	100	MCL <sup>3</sup>	Liver	.30
1,2-dichloroethene-cis	70	PMCL <sup>4</sup> /MEG	Blood	.21
1,2-dichloroethene-trans	100	PMCLG-PMCL <sup>4</sup>	Blood	.15
1,1-dichloroethane	5	MEG	Kidney	.002
1,1-dichloroethene	7	MCLG-MCL <sup>2</sup> /MEG	Liver	.02
Ethylbenzene	700	PMCL <sup>4</sup> /MEG	Liver & Kidney	.20
Methylene Chloride	5	PMCL <sup>1</sup>	Liver	.002
Methyl Ethyl Ketone	170	MEG	Fetotoxicity	.10
Tetrachloroethene	5	PMCL <sup>4</sup>	Liver	.01
Toluene	2,000	PMCL <sup>4</sup> /MEG	CNS	.20
1,1,1-trichloroethane	200	MCLG-MCL <sup>2</sup> /MEG	Liver	.06
Total Xylenes	10,000	PMCLG-PMCL <sup>4</sup>	Hyperactivity, Decreased Body Weight	.15

<sup>1</sup> - 55 Fed. Reg. 30370, 371.  
<sup>2</sup> - 52 Fed. Reg. 25690, 691.  
<sup>3</sup> - 40 CFR 141, § 141.12.



## 2. Soil Cleanup Levels

Cleanup levels in soils were established in order to protect human health from ingestion of contaminated groundwater. The establishment of specific soil cleanup levels is critical in order to prevent further leaching of these soil contaminants into the groundwater aquifers below the UCC Site.

The "Decision Tree Process," a percolation-transport model (as described in detail in Appendix B of the Final Draft FS) was used to estimate the residual levels of contaminants in soil (following excavation and treatment) that are not expected to impair future groundwater quality. Federal MCLs and non-zero MCLGs, the ARARs used to establish groundwater cleanup levels for the UCC Site, were used as the levels from which to extrapolate back to establish the specific soil cleanup levels required, based on this specific model. Where no MCL or MCLG existed for a particular contaminant, proposed MCLGs and proposed MCLs were also considered in this process.

Table B.1 summarizes the cleanup levels established for the four most prevalent soil contaminants identified at the UCC Site. These soil cleanup levels were selected for only these four soil contaminants based upon: (i) their wide lateral distribution throughout the Site; (ii) their high concentrations relative to their respective MCLs and non-zero MCLGs; (iii) the fact that these four contaminants are co-located with other soil contaminants within the principal source area on the Site; and (iv) their range of organic carbon partitioning coefficients ( $K_{oc}$ ).



TABLE B.1

SOIL CLEANUP LEVELS ESTABLISHED FOR THE  
 PROTECTION OF HUMAN HEALTH AND THE UNDERLYING AQUIFERS AT THE  
 UCC SITE BASED ON THE DECISION TREE PROCESS  
 PERCOLATION-TRANSPORT MODEL

Soil Contaminants	Soil Cleanup Level (ppm)	Basis for Model Input	Target Endpoint of Toxicity	Residual Groundwater Risk and/or Hazard Quotient
<u>Carcinogenic contaminants</u>				
1,1-dichloroethene	0.1	MCLG-MCL	----	1x10 <sup>-4</sup>
Trichloroethene	0.1	MCL	----	2x10 <sup>-6</sup>
Tetrachloroethene	0.1	PMCL	----	7x10 <sup>-6</sup>
<u>Non-Carcinogenic contaminants</u>				
1,1-dichloroethene	0.1	MCLG-MCL	Liver	.02
Tetrachloroethene	0.1	PMCL	Liver	.01
Total Xylenes	100.0	PMCLG-PMCL	Hyperactivity, Decreased Body Weight	.15
<u>SUM</u>				1x10 <sup>-4</sup>
(for carcinogenic contaminants)				
and	<u>Total HI</u> Liver .03			
	Hyperactivity, Decreased Body Weight .15			
(for non-carcinogenic contaminants)				

These soil cleanup levels are consistent with the ARARs established for the groundwater at the UCC Site. These soil cleanup levels will also allow for the attainment of EPA's risk management goal for remedial actions (i.e. the groundwater carcinogenic risk level will be between  $10^{-4}$  and  $10^{-6}$  and the Hazard Index will be less than 1 at the

\*\*\*\*\*  
 UNION CHEMICAL COMPANY, INC. RECORD OF DECISION SUMMARY  
 SOUTH HOPE, MAINE December 27, 1990  
 \*\*\*\*\*

completion of the remedial action). These soil cleanup levels will be achieved throughout the Site, and will be confirmed at the completion of the remedial action to be undertaken at the UCC Site.

## B. Description of Remedial Components

The selected remedy for the UCC Site includes a combination of remedial alternatives SC-5, MM-4, F-4 and OS-2, as noted previously in Section VIII. The major components of this comprehensive, multi-component remedy include:

1. Soil Excavation and On-Site Low-Temperature Soil Aeration Treatment (SC-5);
2. Vacuum-Enhanced Groundwater Extraction, On-Site Groundwater Treatment, and On-Site Discharge of Treated Groundwater into Quiggle Brook (MM-4);
3. Facilities Decontamination and Demolition, and Off-Site Disposal of Debris (F-4); and
4. Limited Action for Off-Site Soils (OS-2).

The following discussions present in further detail the events which will likely occur during the implementation of each of the above-described major remedial components of the selected remedy.

**SC-5: Soil Excavation and On-Site Low-Temperature Soil Aeration Treatment**

The selected remedy for the contaminated on-site soils at the UCC Site involves excavation and on-site treatment to achieve the soil cleanup levels stated above.

## Excavation and Materials Handling of Contaminated On-Site Soils

This source control remedial alternative will require removing the existing facilities at the Site (as discussed in detail later under the selected Facilities remedial alternative) in order to excavate the on-site contaminated soils identified for cleanup.

Once these facilities are removed from the Site,

contaminated soils within the unsaturated zone, as well as those within the saturated zone in selected locations, which exceed the soil cleanup levels will be excavated for subsequent treatment on the Site. The contaminated, unsaturated<sup>5</sup> soils requiring excavation and treatment are primarily located within the enclosed-fenced portion of the Site. The vertical, lower excavation limit for these contaminated, unsaturated soils will be determined by EPA based on either: (a) 0.5 feet below the groundwater table encountered at the time of excavation; (b) 11.5 feet below the ground surface (which was based upon the assumptions used to establish the site-specific soil cleanup levels previously detailed herein); or (c) deeper than described in (a) and (b) above in localized areas if appropriate and if technically practicable.

The contaminated, saturated soils that exceed the soil cleanup levels and that require excavation and treatment are primarily located in the area between the old leach field and the interceptor trench (as depicted in Figure 38 of the Final Draft FS). The vertical, lower excavation limit for these contaminated, saturated soils will be, at a minimum, 6.0 feet below the groundwater table encountered at the time of excavation.

Contaminated, saturated soils that are outside the areas primarily described above and that exceed the soil cleanup levels will not be excavated, but will be removed for treatment using the vacuum-enhanced extraction wells discussed under the management of migration selected remedial alternative below. Supplemental soil sampling and analysis will be conducted during the remedial design and remedial action to further confirm the lateral and vertical limits of excavation in both the unsaturated and saturated soils.

Initially, the excavation will likely proceed in those areas of the Site where the on-site low-temperature thermal treatment unit will be setup for full-scale operation.

---

<sup>5</sup> Excavation of unsaturated soils will likely involve the excavation of some saturated soils below the water table within the areas of this excavation. The extent of excavation of contaminated soils within these areas will be more fully evaluated during the remedial design and remedial action performed at the Site.









\*\*\*\*\*  
UNION CHEMICAL COMPANY, INC. RECORD OF DECISION SUMMARY  
SOUTH HOPE, MAINE December 27, 1990  
\*\*\*\*\*

groundwater extraction and treatment system configuration will be employed at the UCC Site.

### Establishment of Institutional Controls During Remedial Design/Remedial Action

Institutional controls will be required for the UCC property and surrounding properties to the Site to protect human health and the environment, and to supplement the remedial actions that will be designed, implemented and operated according to this ROD.

Institutional controls required on the UCC property will include, at a minimum, restricting access and use (through deed restrictions, the installation of additional lighting, fences and warning signs, and/or other mechanisms) during the remedial action, and restricting the use (through deed restrictions and/or other mechanisms) of the on-site contaminated groundwater for drinking water purposes.

In addition, institutional controls will be required on surrounding properties to the UCC Site. These institutional controls may include, at a minimum: (i) restrictions on the use of existing bedrock drinking water wells on properties located in close proximity to the Site whose pumping is shown to accelerate or alter the movement of contaminated groundwater from beneath the Site; this includes, at a minimum, residential well # 20 in order to prevent the further migration of groundwater contamination existing off the Site; (ii) restrictions on the installation and use of new bedrock drinking water wells on properties located in close proximity to the Site which could influence the migration of the existing groundwater contamination off the Site; (iii) deed restrictions; (iv) advisory controls, such as well-use advisories and deed notices; and (v) other mechanisms which may be determined necessary to reduce the potential for exposures by humans to the contaminants on the Site (both in the soils and groundwater) during and until the entire remediation effort is completed.

## Installation of Groundwater Extraction and Monitoring Wells

This management of migration alternative will require the installation of several, strategically located and carefully constructed vacuum-enhanced extraction and monitoring wells on the Site. The extraction wells will be designed and





UNION CHEMICAL COMPANY, INC.  
SOUTH HOPE, MAINE

**RECORD OF DECISION SUMMARY**  
**December 27, 1990**

Site to extract the contaminated groundwater for the treatability study(ies), and provide additional sampling and analysis data in order to determine the numbers, depths, and locations of the vacuum-enhanced extraction wells on the Site. Furthermore, it will also be necessary to apply a fate and transport numerical model to simulate the effects of pumping the aquifer to select the optimal locations of the extraction wells, and to facilitate predictions of system performance and aquifer cleanup response.

## On-Site Groundwater Treatment System/Discharge System Installation

The extracted groundwater will be placed in holding tanks located on the Site prior to being treated using the process called ultraviolet (UV) light/oxidation or an equivalent destruction technology. In this process, the extracted groundwater will be put in contact with an oxidant (such as ozone and/or hydrogen peroxide) and UV light. This treatment method will destroy the organic contaminants in the groundwater while producing carbon dioxide, residual ozone gases, and treated water. The residual ozone gases generated by this treatment method will subsequently be destroyed on the Site using an appropriate treatment method.

Pre-treatment of the extracted groundwater prior to UV/oxidation treatment may be necessary to remove inorganics (heavy metals) and/or solids. If pretreatment is necessary, the collected solid (sludge-like) material will undergo additional testing to determine whether the material is hazardous or non-hazardous, and whether additional treatment and/or disposal is required on this material either on-site or off-site. Additional post-treatment of the UV-treated groundwater using liquid-phase carbon adsorption, or an equivalent treatment technology, prior to discharge into Quiggle Brook will be required if such further treatment is warranted to meet the site-specific discharge requirements/standards, and to eliminate potential slugs of contamination from passing through the UV/oxidation system. If liquid-phase carbon adsorption is used for such post-treatment, the carbon will be either regenerated or incinerated off-site at a permitted facility.

The vacuum-extracted, contaminated soil gases will also be treated on the Site using a vapor-phase carbon adsorption process or an equivalent treatment technology prior to

UNION CHEMICAL COMPANY, INC.  
SOUTH HOPE, MAINE

**RECORD OF DECISION SUMMARY**  
**December 27, 1990**

discharge into the atmosphere. These soil gases will be monitored accordingly to ensure compliance with Federal and State air quality standards and to protect public health, welfare and the environment of the surrounding community.

The groundwater treatment system effluent will be piped to Quiggle Brook for discharge. The piping and discharge point will be located entirely on the Site. The discharge point will be designed so that it will preserve the wetland areas along Quiggle Brook by keeping these areas moist despite the extraction of groundwater from these areas. This discharge will, however, not further impact the area(s) where the treated water is actually discharged into the brook.

## Groundwater Treatment System Monitoring, and Operation and Maintenance

The treated groundwater will be sampled periodically prior to being directly discharged into Quiggle Brook. Periodic sampling will also occur, at a minimum, in the brook, in existing and new monitoring wells, residential wells, and throughout the treatment system. The frequency of sampling will be determined during the remedial design. Samples collected during these monitoring periods will, at a minimum, utilize those analytical methods established under either or both the SDWA (500 series methods) and RCRA (8000 series/SW-846 methods) to provide the best precision and accuracy analytically achievable at the time these samples are obtained. In addition, periodic sampling will include the collection and analysis of groundwater samples in on-site monitoring and residential wells for the compound, N,N-dimethylformamide - DMF, using the best analytical methods available which are approved by EPA; while further, limited monitoring for arsenic and lead will also occur on the Site.

The objective of these sampling efforts will be to ensure that the treated water achieves the discharge criteria and that ambient water quality criteria or other standards within Quiggle Brook are not exceeded by the discharge to Quiggle Brook, and that the groundwater cleanup levels established for this Site are being achieved throughout all the aquifers underlying the Site, and that surrounding residential wells are not being impacted by the contamination and/or extraction of groundwater on the Site.

#### F-4: Facilities Decontamination and Demolition

Facilities Alternative F-4 has been selected to facilitate the cleanup of the contaminated soil and to address the existing contamination of and within all the facilities that currently remain at the UCC Site. These facilities include, at a minimum: the still building and associated production facilities, the welding shop, the incinerator complex, all concrete pads, and the church.

##### Decontamination (and Treatment, as appropriate)

This component of the overall remedial action will involve the decontamination of all on-site facilities (including, at a minimum, any and all equipment, tanks, pipes, and drums contained within these facilities or buried on-site) using high-pressure steam cleaning or another effective decontamination technique, to the maximum extent practicable. Whether high-pressure steam cleaning or another decontamination technique is utilized, every effort will be made to minimize and/or mitigate the release of airborne volatile and particulate emissions (and excessive noise) into the surrounding environment during all phases of such decontamination work. These efforts will include the use of one or more of the following techniques in order to minimize and/or mitigate a release of such emissions: controlled steam cleaning techniques, dust suppressants (e.g. water or foaming agents), partial or full enclosures on each or all of the on-site work areas, and/or air pollution control devices to treat air emissions collected by an enclosure. Additionally, all water resulting from these decontamination operations will be collected and analyzed to determine the eventual disposition of this material. If further treatment of this water is required, this treatment will occur on-site using the UV/oxidation groundwater treatment system as described above in MM-4, if technically practicable, or another equally effective water treatment technique.

Prior to facilities decontamination, any contaminated water currently remaining within the sumps on the Site will be drained, collected, and analyzed prior to eventual treatment on or off the Site. If treatment on-site is warranted, such treatment will occur using the UV light/oxidation system being employed for groundwater treatment, if technically practicable, or an equally

\*\*\*\*\*  
UNION CHEMICAL COMPANY, INC. RECORD OF DECISION SUMMARY  
SOUTH HOPE, MAINE December 27, 1990  
\*\*\*\*\*

effective treatment technique.

All of the concrete on the Site from the warehouse pad, structures, floors and sumps will undergo low-temperature thermal aeration treatment or an equivalent thermal desorption technique (as described in the selected source control alternative, SC-5) following crushing of this material to enable such treatment. This crushing operation will be carefully controlled, as discussed above under SC-5, to prevent and/or eliminate any potential releases of volatile or particulate emissions and excessive noise into the surrounding environment. The treated concrete will then be used as backfill on-site, if it meets the RCRA LDR standards determined as ARARs for the UCC Site, or disposed of off-site at a permitted, RCRA hazardous waste facility.

The asbestos contained within the still building will be appropriately containerized in accordance with federal and state requirements, and subsequently removed from the Site for off-site disposal.

Any and all other RCRA hazardous waste (including, at a minimum, liquids, sludges, and ash) found within the incinerator equipment, sumps, and/or other on-site equipment will be treated by best available and appropriate techniques prior to off-site disposal. Based on existing sampling results, such treatment will likely include, at a minimum, solidification/stabilization techniques due to the characteristics of these hazardous wastes. The dioxin/lead-contaminated secondary scrubber ash found within the incinerator equipment components will also be solidified/stabilized to meet the RCRA LDR treatment standards for F001-F005 spent solvents, and the RCRA characteristic of toxicity requirements (through TCLP testing) prior to off-site disposal at a permitted RCRA facility. These requirements are based upon an assessment that these incinerator residues are classified as F001-F005 wastes pursuant to EPA's "derived-from" rule at 40 CFR 261.3 (c)(2).

## Demolition

Following these activities, the welding shop, still building and associated production facilities, the former church, and the entire incinerator complex will be demolished. These demolished facilities (debris) will then undergo extensive,

\*\*\*\*\*  
 UNION CHEMICAL COMPANY, INC. RECORD OF DECISION SUMMARY  
 SOUTH HOPE, MAINE December 27, 1990  
 \*\*\*\*\*

representative sampling and analysis to determine whether this debris is hazardous or non-hazardous.

### Off-Site Disposal

Finally, demolition debris (and any other material discussed above) which is determined to be non-hazardous will be taken off-site for disposal at a permitted, demolition landfill without prior treatment. Demolition debris, and all other material described above, that is determined to be a hazardous waste will also be taken off-site (following additional treatment, if required) and disposed of at a permitted, RCRA hazardous waste facility.

## OS-2: Limited Action

A Limited Action remedial alternative has been selected to address the remedial response objectives stated previously for the off-site soils surrounding the UCC Site. Additionally, this remedial alternative has been selected to further define whether or not off-site soil contamination is present as a result of past UCC operations and, if so, whether this contamination warrants further remedial action.

## Data Collection and Analysis

Under this remedial alternative, continuous, site-specific meteorological data (i.e., wind speed, wind direction, temperature, and barometric pressure) will be collected for a minimum period of five years. Following the acquisition of one full-year of meteorological data from the Site, additional air modeling simulations (similar to those performed during the RI) will be performed to determine the potential locations where airborne materials from the incinerator and/or the on-site boilers may have been deposited off the Site. Based upon the results obtained from this re-modeling effort (or sooner, if required), in comparison to the results obtained during the RI using Augusta, Maine meteorological data and other factors to be considered, additional off-site soil samples will be collected. These samples will be analyzed, at a minimum, for dioxins and furans, heavy metals and semi-volatile organic compounds.

Following the initial, minimum, five-years of site-specific meteorological data collection (as stated above), the



## **XI. STATUTORY DETERMINATIONS**

The remedial action selected for implementation at the UCC Site is consistent with CERCLA and the NCP. The selected remedy is protective of human health and the environment, attains ARARs and is cost effective. The selected remedy also satisfies the statutory preference for treatment which permanently and significantly reduces the mobility, toxicity or volume of hazardous substances as a principal element. Additionally, the selected remedy utilizes alternate treatment technologies or resource recovery technologies to the maximum extent practicable.

### **A. The Selected Remedy is Protective of Human Health and the Environment**

The remedy at this Site will permanently reduce the risks presently posed to human health and the environment by eliminating, reducing or controlling exposures to human and environmental receptors through treatment, engineering controls, and institutional controls. Specifically:

- The combination of the source control component (SC-5) and the management of migration component (MM-4) will reduce the most significant risks (principal threats) identified in the Baseline Risk Assessment: the present and future risks posed by ingestion of contaminated groundwater. The selected remedy will attain federal MCLs and non-zero MCLGs, which are generally protective of human health and suitable for public drinking water supplies. Where no MCL or MCLG exists, other standards were considered in setting cleanup levels which provide protection against risks associated with ingestion of (or inhalation of or dermal contact with) contaminated groundwater. Use of a vacuum-enhanced groundwater extraction system increases the certainty that groundwater cleanup standards will be attained throughout the Site.
- The selected remedy will eliminate or reduce risks to human and environmental receptors by preventing contaminated on-site groundwater from migrating off-site and into nearby surface waters, particularly Quiggle Brook. Discharge of treated groundwater will not adversely affect Quiggle Brook, since groundwater will be treated to water quality standards.







\*\*\*\*\*  
UNION CHEMICAL COMPANY, INC. RECORD OF DECISION SUMMARY  
SOUTH HOPE, MAINE December 27, 1990  
\*\*\*\*\*

The following policies, criteria, and guidances will also be considered (TBCs) during the implementation of the remedial action:

To-be-Considered

Proposed MCLs and proposed MCLGs greater than zero  
OSWER Directive 9355.0-28, Control of Air Emissions from  
Superfund Air Strippers at Superfund Groundwater Sites  
Reference Concentrations (RfCs)  
Maine Department of Human Services Rule 10-144A, CMR c. 231 --  
Maximum Exposure Guidelines (MEGs)  
Maine Department of Human Services Policy, "Derivation of Interim  
Exposure Guidelines for the Hazardous Air Pollutant Program"

A table briefly summarizing the ARARs for the selected remedy at the Union Chemical Site is attached as Table 13 to this ROD. A more complete narrative summary of significant ARARs and TBCs is provided below.

## Federal and State Drinking Water ARARs and TBCs

The groundwater in the aquifer underlying the Site is classified by the State as GW-A, a drinking water source. EPA has determined that Maximum Contaminant Levels (MCLs) promulgated under the Safe Drinking Water Act (SDWA) are relevant and appropriate. MCLs are enforceable standards under the SDWA which represent the maximum level of contaminants that is acceptable for users of public drinking water supplies. MCLs are relevant and appropriate because the groundwater immediately off-site is currently used as a drinking water source, and because the groundwater underlying the Site may be used as a drinking water source in the future.

MCLs were used in establishing cleanup levels for the Site,<sup>6</sup> except that for those contaminants for which no MCLs were

<sup>6</sup> As stated in the preamble to the NCP, 55 Fed. Reg. 8751, MCLGs (Maximum Contaminant Level Goals established under SDWA) which are set at levels above zero, may be relevant and appropriate based on site-specific factors. MCLGs are non-enforceable goals set at levels at which no adverse health effects may arise, with a margin of safety. In this case, where non-zero MCLGs existed for the contaminants of concern at the Union Chemical Site, they were equivalent to the MCLs used.

available, other standards and guidelines were considered in establishing cleanup levels. The guidelines considered were: proposed MCLs and proposed MCLGs, and the Maximum Exposure Guidelines (MEGs) established by the State of Maine. Because these standards do not meet the criteria for an ARAR, as established by Section 121(d) of CERCLA and the NCP, EPA is not required to meet these standards. They are, however, to be considered (TBCs) for the following reasons:

1. Consideration of proposed MCLs and proposed non-zero MCLGs is appropriate in setting cleanup levels because these proposed standards have been developed in accordance with EPA policy in establishing final MCLs and MCLGs.
2. For 1,1-dichloroethane and methyl ethyl ketone, it is appropriate to consider MEGs in the development of cleanup levels, since no MCL or other ARAR exists. Use of these MEGs will reduce risks to levels which are within EPA's acceptable range of  $10^{-4}$  to  $10^{-6}$  for carcinogenic compounds, and which are also below a Hazard Index of one (1) for non-carcinogenic compounds for the relevant toxicity endpoints. These MEGs are developed by the Maine Department Human Services based on federal standards, health advisories and environmental toxicology methods.

EPA believes that the ARARs and TBCs established as cleanup levels will be attained by extracting and treating the groundwater to attain these levels throughout the aquifers on the Site. EPA anticipates that these cleanup levels will be attained first in the overburden (till) and weathered bedrock located on the Site and, thereafter, in the deeper bedrock, if required. Cleanup levels in the overburden/weathered bedrock must be attained before attempting to extract and treat groundwater from the deep bedrock. This will ensure that the principal source areas of groundwater contamination on the Site (those areas near the existing on-site facilities) will not be drawdown into the deeper bedrock by the operation of a deep bedrock extraction well system. This is critical since the source of residential well water in the area of the Site is primarily from the deeper bedrock aquifer system throughout the Site area.

#### Federal and State Surface Water ARARs and TBCs

The effluent standards of the Maine Water Classification Program, 38 MRS Ch. 3, Art. 4-A, § 464 et seq. are applicable to the selected remedy since the remedial action will involve direct





\*\*\*\*\*  
UNION CHEMICAL COMPANY, INC. RECORD OF DECISION SUMMARY  
SOUTH HOPE, MAINE December 27, 1990  
\*\*\*\*\*

groundwater extraction system is sufficiently similar to air stripping that the vinyl chloride emission standard in the NESHAP is relevant and appropriate. The selected remedy will attain the federal NESHAP standard for releases of vinyl chloride at the emission point from vapor phase carbon component of the groundwater extraction system, or additional controls must be included on the exit stream from the carbon component.

In addition, the NESHAP standard for asbestos is applicable to this Site, since the selected remedy calls for demolition of facilities containing asbestos. NESHAP standards for asbestos will be attained during remedial action by vacuuming asbestos from the facilities before demolition, wetting the asbestos, placing it into leakproof bags, and proper labelling and disposal. Removal and disposal of asbestos will also apply with applicable Maine Department of Environmental Protection Asbestos Abatement Regulations.

## The Resource Conservation and Recovery Act (RCRA) and Maine Hazardous Waste Management Rules

The State of Maine has been authorized by EPA to administer and enforce the RCRA program in lieu of federal authority. The authorized state hazardous waste regulations incorporate by reference the federal RCRA standards for hazardous waste facilities,<sup>9</sup> and also impose additional requirements which are more stringent than the federal RCRA requirements.

Compliance with RCRA depends on whether the wastes are RCRA hazardous wastes as defined under Maine's RCRA program. Contamination at the Site is the result of spills or leaks from the operations of the Union Chemical Company. Manifests and other documentation indicate that the substances received by the Union Chemical Company were listed hazardous wastes (largely solvent wastes, defined as F001 through F005 waste in 40 CFR 261.31), or otherwise fall within Maine's definition of hazardous wastes. Accordingly, the Maine Hazardous Waste Management Rules are applicable to the Site.

The remedial action will be undertaken in accordance with these applicable RCRA regulations, including general facility standards, preparedness and contingency requirements, manifesting

<sup>9</sup> Accordingly, citations to basic RCRA requirements in this ROD will be to 40 CFR Part 264.

and record keeping requirements, groundwater monitoring requirements, closure and post closure requirements, and use and management of containers. In addition, the remedy will comply with additional requirements, including the facility location requirements and the additional standards applicable to hazardous waste storage facilities, contained in the Maine Hazardous Waste Management Rules, Chapter 854 of the Maine Department of Environmental Protection Rules.

Spent carbon generated during the vapor phase carbon treatment will be regenerated or incinerated offsite in a RCRA facility in accordance with federal and state requirements.

**Hazardous and Solid Waste Amendments to the Resource Conservation and Recovery Act**

Land Disposal Restrictions (LDRs) promulgated under the Hazardous and Solid Waste Amendments (HSWA) to the Resource Conservation and Recovery Act are applicable to some components of the selected remedy. Because contaminated soil found at the Site contains certain restricted wastes (notably F001-F005 wastes), LDRs are ARARs for disposal of this soil. Such wastes are prohibited from land disposal unless a waste analysis using the Toxicity Characteristic Leaching Procedure (TCLP) indicates that the concentrations are less than the levels specified in 40 CFR 268.41. The NCP provides that, generally, a variance from the LDR standards will be sought for CERCLA soils and debris. However, in this case, based on the analysis performed in preparation of the Final Draft FS, the soil treatment method included in the selected remedy (low temperature soil aeration treatment) is expected to attain levels lower than the requirements of 40 CFR 268.41, and the treated soils may be backfilled into excavation areas at the Site.<sup>10</sup>

Residuals from the facilities, including residuals from the sumps, tanks, and floors, will be treated, if necessary, to attain levels specified in 40 CFR 268.41 and will be disposed of off the Site.

The selected remedy also calls for solidification of ash from the UCC secondary scrubber, which contains high levels of lead and

---

<sup>10</sup> If after pilot studies or implementation of the soil treatment component of the remedy, it appears that LDR levels cannot be attained, a treatability variance will be sought.



low levels of dioxins and furans, and disposal in a permitted offsite RCRA landfill. This action is expected to attain LDR requirements.<sup>11</sup>

#### **Floodplains and Wetlands ARARs**

EPA regulations at 40 CFR Part 6, Appendix A, require EPA to implement Executive Order 11988 (Floodplain Management) and Executive Order 11990 (Protection of Wetlands). To comply with Executive Order 11988, a remedial action must reduce the risk of flood loss, and restore and preserve the natural and beneficial values served by floodplains. Executive Order 11990 requires EPA to minimize the destruction, loss or degradation of wetlands and to preserve and enhance the beneficial values of wetlands. In addition, new construction in wetlands is to be avoided unless there is no practicable alternative, and steps must be taken to minimize harm to wetlands.

As part of the RI/FS, a wetlands/floodplains assessment was performed. The selected remedy will result in minimal impacts to the wetlands and floodplain on the Site. Extraction wells and piping must be located within the 100-year floodplain in order to extract contaminated groundwater. Pumping at these wells will result in some dewatering of the wetland area adjacent to Quiggle Brook; however, it is expected that a portion of the treated groundwater will be discharged to Quiggle Brook and the nearby wetlands area, thus resaturating the wetland. After the groundwater wells are shut off, the groundwater will again discharge to the wetlands area, resulting in resaturation.

Chapter 854 of the Maine Hazardous Waste Management Rules, prohibiting the location of a hazardous waste facility on wetlands or within the 100-year floodplain, is an ARAR and will be attained by the selected remedy.

#### **Other ARARs**

Portions of the Maine Site Location of Development Law, 38 MRSA §

---

<sup>11</sup> As stated on page 238-39 of the FS, this ash is not an F020-F023 waste or an F026-F028 waste. Rather, the ash is a byproduct of the incineration of F001-F005 wastes, and may be land disposed if a TCLP test on an extract of the ash shows that the levels specified for F001-F005 wastes in 40 CFR 268.41 have been attained. These levels are expected to be attained by the selected remedy.



C. The Selected Remedial Action is Cost-Effective

In the Agency's judgment, the selected remedy is cost effective, i.e., the remedy affords overall effectiveness proportional to its costs. In selecting this remedy, after identifying alternatives that are protective of human health and the environment and that attain ARARs, EPA evaluated the overall effectiveness of each alternative by assessing in combination the relevant three criteria -- long term effectiveness and permanence; reduction in toxicity, mobility, and volume through treatment; and short-term effectiveness.

The overall effectiveness of the selected remedial alternative was determined to be proportional to its costs. The estimated total present worth cost of this remedial alternative is approximately \$9,724,000 to \$10,654,000, (the amount in the Proposed Plan, as modified to reflect the selection of Case B for the quantity of soil to be treated).

The components of this present worth cost are:

- \$3,553,000 for SC-5, Case B (the soil component of the remedy). All of this cost is allocated to capital costs.
- \$5,108,000 to \$6,037,000 for MM-4 (the groundwater component of the remedy). \$1,280,000 represents capital costs, and \$3,828,000 to \$4,757,000 is allocated to operation and maintenance.
- \$778,000 for F-4 (facilities decontamination and demolition). All of this cost represents capital costs.
- \$282,000 for OS-2 (off-site sampling for five years)

The cost of the selected remedy is proportional to the overall effectiveness of the remedy. This cost is higher than other alternatives, such as capping (SC-3), pump and treat technologies for groundwater which do not incorporate vacuum extraction (MM-3 and MM-5), and facilities decontamination (F-2). However, the less expensive technologies do not provide the same degree of effectiveness or permanence, and are more likely to require longer time frames to achieve the site-specific cleanup levels.

In particular, using vacuum-enhanced groundwater extraction will

\*\*\*\*\*  
UNION CHEMICAL COMPANY, INC. RECORD OF DECISION SUMMARY  
SOUTH HOPE, MAINE December 27, 1990  
\*\*\*\*\*

**SOUTH HOPE, MAINE**

increase the certainty of attaining the groundwater cleanup levels than would conventional pump and treat technologies, and will more likely reduce the time for attaining these levels. Additionally, although placing a cap over contaminated soils would eliminate infiltration of surface water through the soil, SC-5 is more effective than a cap because the toxicity, mobility and volume of soil contaminants will be reduced through treatment, thus shortening the time for cleanup of the groundwater contaminated by leachate from contaminated soils. Third, demolition of the facilities (in addition to decontamination) is necessary to implement SC-5. While the cost of in-situ soil treatment (SC-6) is only slightly higher than the cost of SC-5, and in-situ treatment would not require the demolition of the facilities or the excavation of contaminated soils, SC-6 has not been shown to be as effective as SC-5 in reaching cleanup levels in the low part-per-million range. It is anticipated that the time to attain soil cleanup levels would be much longer using in-situ treatment than if low temperature soil aeration treatment is used. Finally, the costs of off-site sampling are proportional to the level of protection afforded. Such sampling is easily implementable and is not estimated to represent a significant cost item.

Tables D-6, D-12, D-17 and D-19, which are contained within Appendix D of the Final Draft FS, present itemized cost breakdowns for each of the components of the remedy, stating the major assumptions, activities and estimated unit costs. While these costs are in the +50% to -30% accuracy required for Feasibility Study estimates, some changes may be made as a result of the remedial design and construction processes involved after the ROD is signed. It is expected that these changes, in general, will reflect modifications resulting from the engineering design process.

**D. The Selected Remedy Utilizes Permanent Solutions and Alternative Treatment or Resource Recovery Technologies to the Maximum Extent Practicable**

Once EPA identified the alternatives that attain ARARs and are protective of human health and the environment, EPA identified which alternative utilizes permanent solutions and alternative treatment technologies or resource recovery technologies to the maximum extent practicable. This determination was made by deciding which one of the identified alternatives provides the best balance of trade-offs among alternatives in terms of: (1) long-term effectiveness and permanence; (2) reduction of toxicity, mobility or volume through treatment; (3) short-term effectiveness; (4) implementability; and (5) cost. The balancing test emphasized long term effectiveness and permanence and the reduction of toxicity, mobility and volume through treatment; and considered the preference for treatment as a principal element, the bias against off-site land disposal of untreated waste, and community and state acceptance.

Overall, the selected remedy provided the best balance of trade-offs among all the alternatives evaluated in the Final Draft FS.

Specifically, the management of migration component of the selected alternative is expected to provide a long-term, effective and permanent remedy for addressing the groundwater contamination present at the Site. Because vacuum extraction will remove impacted air from contaminated soils which have been dewatered by groundwater pumping, it will provide more effectiveness in reducing concentrations of contaminants in previously saturated soils, thereby increasing the certainty of attaining groundwater cleanup levels and permanence of the remedy. The air extracted from the soil will be treated, at a minimum, by a vapor phase carbon system; potential short-term risks to the community and workers posed by the collection of this contaminated air will be minimized by proper design of the vapor phase treatment system, attainment of state and federal emission standards, and by careful monitoring. The UV/oxidation system will permanently reduce the toxicity and volume of contaminants, will be effective in treating groundwater to federal and state water quality standards, can be implemented relatively easily, and is not excessively expensive.

The excavation and treatment of soils through low temperature soil aeration treatment is a permanent and reliable method, will reduce the toxicity, mobility and volume of contaminants in soils

\*\*\*\*\*  
UNION CHEMICAL COMPANY, INC. RECORD OF DECISION SUMMARY  
SOUTH HOPE, MAINE December 27, 1990  
\*\*\*\*\*

through treatment, and will increase the certainty of attaining groundwater cleanup levels. Case B (i.e. excavation and treatment of approximately 10,500 cubic yards, in-place volume estimate, of saturated and unsaturated soils) provides extra effectiveness by reducing leaching of soil contaminants from the saturated zone near the interceptor trench, which will likely result in decreased costs for the management of migration component.

The facilities component of the remedy will permanently and reliably reduce the risks associated with the facilities, and is necessary for implementation of the source control component (SC-5). The short-term risks will be minimized through careful management of decontamination and demolition techniques, and, when so minimized, are outweighed by the long-term benefits.







\*\*\*\*\*  
UNION CHEMICAL COMPANY, INC. RECORD OF DECISION SUMMARY  
SOUTH HOPE, MAINE December 27, 1990  
\*\*\*\*\*

the use of proposed MCLs and proposed MCLGs is stronger than the evidence on which the MEGs were based. EPA has placed in the Administrative Record a memorandum which provides further support for the selection of the proposed MCLs and proposed MCLGs for these contaminants.

Third, because EPA determined that the groundwater cleanup level for xylene should be set at the proposed MCL/proposed MCLG rather than the MEG, EPA adjusted the soil percolation model results (as referred to in Section X.A.2 herein), and resulting soil cleanup level for xylene, to reflect this change. Thus, the soil cleanup level for xylene is now set at 100 ppm rather than 10 ppm. However, because the xylene contamination in soils on the Site is co-located with the three other contaminants for which soil cleanup levels have also been set, the impact of this change on the volume of soils to be excavated and treated has been determined by EPA to be minimal.

Finally, the selected remedy includes the sampling for N,N-dimethylformamide (DMF). This change was made in response to comments by the public and the State of Maine which pointed out that, while DMF may pose a risk at the Site and was a component of the patented furniture stripping compounds generated at the Site, it was not specifically sampled for during the Remedial Investigation.

